

**UN PACKAGE USAGE & CLOSURE INSTRUCTIONS**  
**+CC4796 (Expires 10/12/2009)**  
**DESIGNED SPECIFICALLY FOR OUR UN CUSTOMERS**  
**Consolidated Container Company**

The following information has been compiled to assist our UN customers with the sale and use of our current UN approved package. Due to the extreme liability involved, it is essential that these guidelines be strictly adhered to for proper and legal compliance:

**General Data:**

- **Container:** Four One (1) Gallon Blow Molded (HDPE) 128 oz. Round Bottles, 117 gram (min. 120 gram) weight, 38-400 neck finish
- **Corrugation:** 4G Fiberboard (178.516), RSC Carton (Double-Wall, 114.5) w/ "Z" divider (26 ECT, S/W).
 

<b>Box Facings:</b>	42 Outer	26 C Flute Outer
	35 Middle	26 B Flute Inner
	35 Inner	
<b>Divider Facings:</b>	26 Outer	26 C Flute
	26 Inner	
- **Closures:**     **Carton:** (Bottom) one piece 2-inch (minimum) Clear Plastic Pressure Sensitive Tape applied lengthwise, where flaps come together, w/ 2 inches onto ends of box.  
 (Top) one piece 2-inch (minimum) Clear Plastic Pressure Sensitive Tape applied lengthwise, where flaps come together, w/ 2 inches onto ends of box.
- **Closures:**     **Carton:** (Bottom) Hot Melt Glued. Inner Flaps: Meet  
 Outer Flaps: Meet  
 Inside Glued 1-1/2" Lap
- **Closures:**     **Carton:** (Top) Hot Melt Glued. Inner Flaps: Meet  
 Outer Flaps: Meet  
 Inside Glued 1-1/2" Lap
- **Container:** 38-400 Consolidated Container Corp. P.E  
 w/ Foam liner. Closures applied w/  
 19 inch-pounds torque.
- **Gross Weight:** 19.7 Kg (43.4Lbs)
- **Packaging Group:** II / III
- **Specific Gravity:** 1.2
- **Acceptable Markings:** 4G / Y19.7 / S / \*\*  
 USA / +CC4796

**\*Specifies Year of Manufacture**

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**Additional Comments:**

**This package is certified to contain liquids that meet the requirements of Packaging Group II or III, and no other packaging group is acceptable. The Specific Gravity (SG) of 1.2 is a ceiling, whereby materials may be packaged with a SG up to, but not exceeding 1.2. It is the responsibility of all Distributors and/or subsequent Re-distributors of this package if transferred incomplete to provide the proper requirements in this part not met at the time of transfer and to keep copies of written notification for at least one year from date of issuance.**